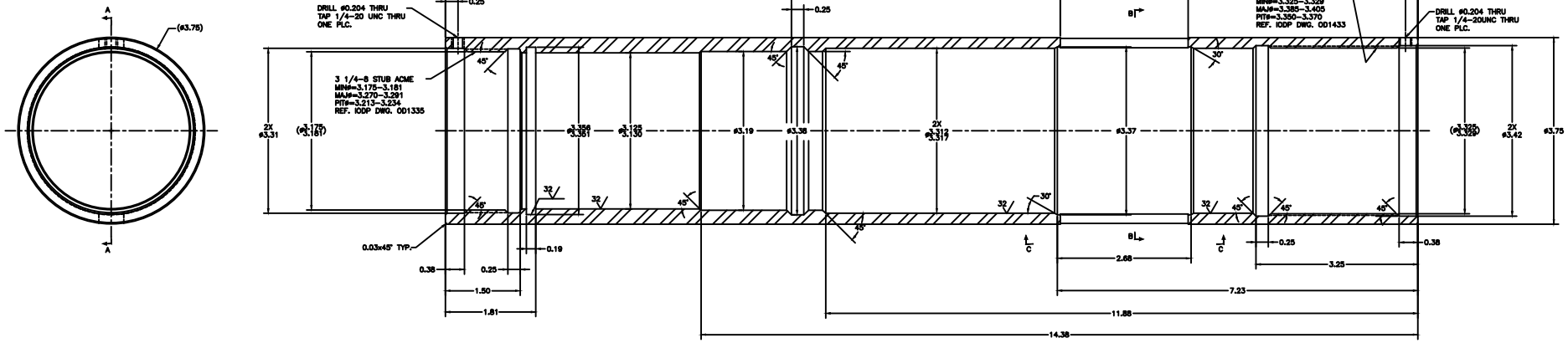
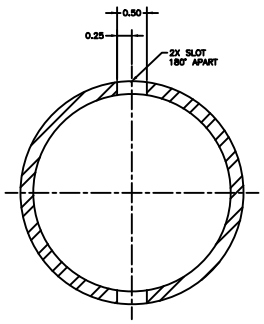
NOTES:
1. MATERIAL: 4130/4140
2. HEAT TREAT: NONE
3. SURFACE TREAT: AEROCOTE
4. O-RING: 1 EA. 2-236-70

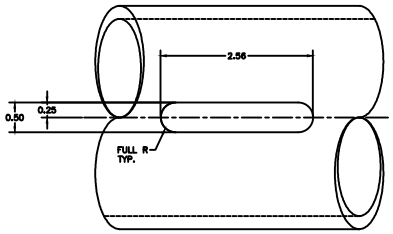
REVISIONS				
NO	DESCRIPTION	DATE	BY	APR/DATE
0	ISSUED FOR MANUFACTURE	8/26/11	MM	TP 8/26/11
1	CHGD SLOT LENGTH FROM 2 TO 2.56	2/28/12	TP	TP 2/28/12



SECTION A-A



SECTION B-B



SECTION C-C

TOLERANCES:
UNLESS OTHERWISE SPECIFIED
.X ± .030
.XX ± .010
.XXX ± .005
ANGLES ± .5°
BREAK EDGES .015 X 45° MIN
FINISH 125
.010 A
ALL DIMS ARE IN INCHES UNLESS OTHERWISE NOTED.

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INTEGRATED OCEAN DRILLING PROGRAM
TEXAS A&M UNIVERSITY
1000 DISCOVERY DRIVE
COLLEGE STATION, TX 77845

SHEET 1 OF 1
SCALE 1:1
TITLE LATCH BODY - MDHDS LATCH
SYSTEM MDHDS
ASSEMBLY 172969-200
BY MM DATE 8/26/11
APPROVED TP
CHECKED TP
SIZE D
P/N 172969-203
REV. 1