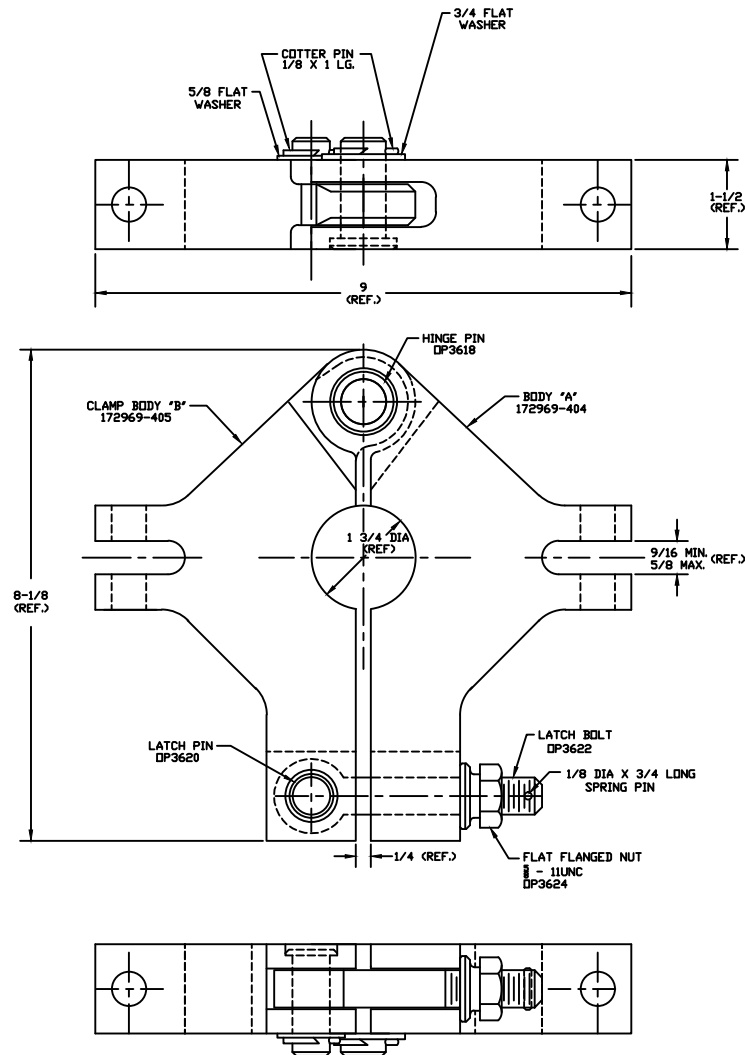


- NOTES:  
1. MATERIAL:  
2. HEAT TREAT:  
3. SURFACE TREAT:

REVISIONS			
NO	DESCRIPTION	DATE	BY
0	ISSUED FOR MANUFACTURE	8/26/11	MM/TP



- NOTES: 1) CLAMP BODY 'A' AND CLAMP BODY 'B' MAY BE FLAME CUT ON AN AUTOMATED TORCH LINE.  
2) THE 1 3/4 DIA. MUST BE A FINISHED MACHINED SURFACE.  
3) CLAMP BODIES 'A' & 'B' SHALL BE XYLAN COATED PER DDP SPEC. 0AS200. XYLAN COATING COLOR MUST BE RED, BLUE OR GREEN.  
4) DO NOT COAT HINGE PIN-DP3618, LATCH PIN-DP3620, LATCH BOLT-DP3622, OR FLANGE NUT.

<b>TOLERANCES:</b> UNLESS OTHERWISE SPECIFIED: .X ± .030 .XX ± .010 .XXX ± .005 ANGLES ± .5° BREAK EDGES .015 X 45° MIN. FINISH: 125 / 2210101A ALL DIMS ARE IN INCHES UNLESS OTHERWISE NOTED		<b>PROPRIETARY NOTICE:</b> THIS DRAWING AND THE INFORMATION CONTAINED HEREIN ARE THE PROPERTY OF TEXAS A&M UNIVERSITY. NO PART OF THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION FROM TEXAS A&M UNIVERSITY.		<b>INTEGRATED OCEAN DRILLING PROGRAM</b> TEXAS A&M UNIVERSITY 1000 DISCOVERY DRIVE COLLEGE STATION, TX 77845	
SHEET 1 OF 1 SCALE 1:1 BY MM/TP DATE 8/26/11		TITLE ASSEMBLY, MDHDS LOCK CLAMP CHECKED TP APPROVED TP		REV. 0 P/N 172969-418	