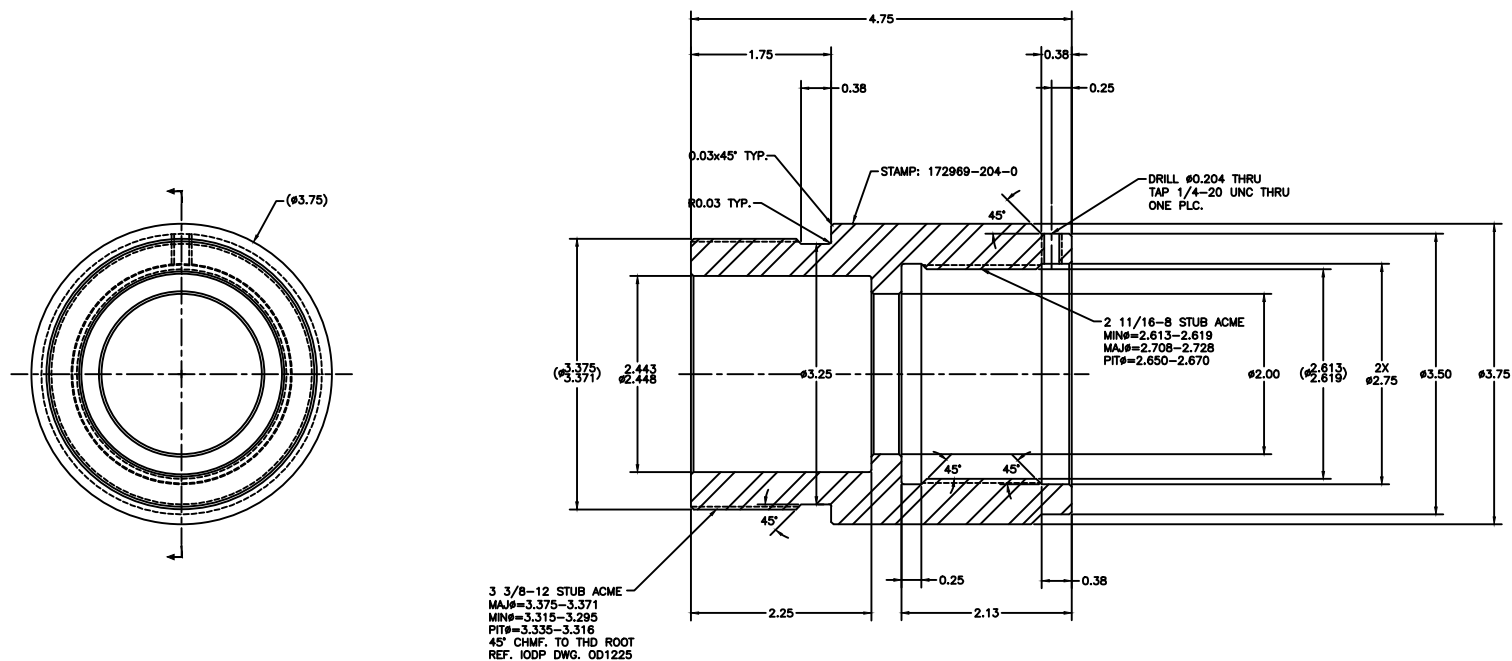


- NOTES:  
 1. MATERIAL: 4130/4140  
 2. HEAT TREAT: NONE  
 3. SURFACE TREAT: AEROCOTE

REVISIONS				
NO	DESCRIPTION	DATE	BY	APR/DATE
0	ISSUED FOR MANUFACTURE	8/26/11	MM/TP	8/26/11



TOLERANCES: UNLESS OTHERWISE SPECIFIED		PROPRIETARY NOTICE THIS DRAWING AND THE INFORMATION IT CONTAINS ARE CONFIDENTIAL, AND MAY NOT BE REPRODUCED, COPIED OR USED, IN PART OR IN WHOLE, WITHOUT PRIOR WRITTEN CONSENT.		INTEGRATED OCEAN DRILLING PROGRAM TEXAS A&M UNIVERSITY 1000 DISCOVERY DRIVE COLLEGE STATION, TX 77845	
.X	± .030	SHEET	1 OF 1	TITLE BOTTOM CONNECTION - MDHDS LATCH	
.XX	± .010	SCALE	1:1	SYSTEM MDHDS	
.XXX	± .005	DATE	8/26/11	ASSEMBLY 172969-200	
ANGLES ± .5°		APPROVED	TP	CHECKED	TP
BREAK EDGES .015 X 45° MIN		BY	MM	DATE	8/26/11
FINISH 125/		SIZE	C	P/N	172969-204
ALL DIMS ARE IN INCHES UNLESS OTHERWISE NOTED.		REV.	0		