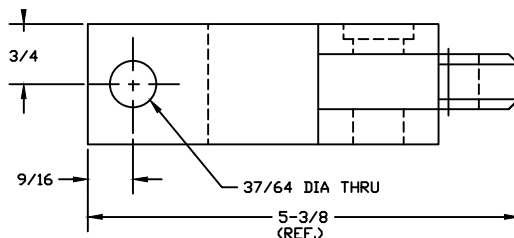
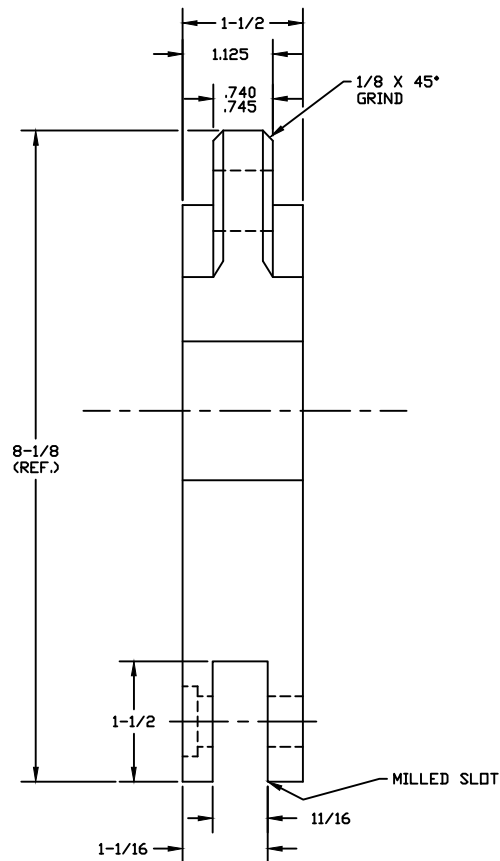
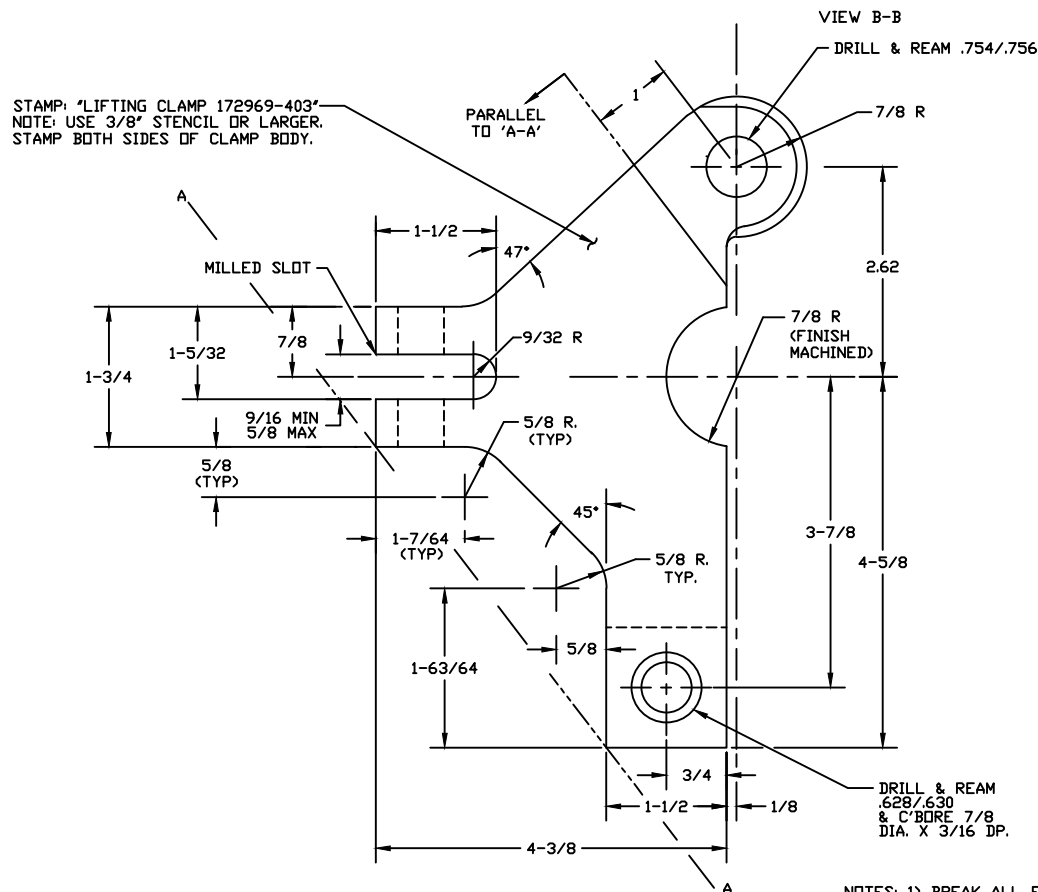


- NOTES:  
 1. MATERIAL: 4130  
 2. HEAT TREAT: 28-34 Rc  
 3. SURFACE TREAT: SEE NOTES

REVISIONS			
NO	DESCRIPTION	DATE	BY
0	ISSUED FOR MANUFACTURE	8/26/11	MM/TP



- NOTES: 1) BREAK ALL EDGES 1/16 R. OR 1/16 X 45°.  
 2) Xylan COAT PER ODP SPEC. DAS200. COLOR MUST BE RED, BLUE OR GREEN.  
 3) CLAMP BODY MAY BE FLAME CUT ON AN AUTOMATED TORCH LINE.

TOLERANCES: UNLESS OTHERWISE SPECIFIED		PROPRIETARY NOTICE THIS DRAWING AND THE INFORMATION IT CONTAINS ARE CONSIDERED CONFIDENTIAL, AND MAY NOT BE REPRODUCED, COPIED OR USED, IN PART OR IN WHOLE, WITHOUT PRIOR WRITTEN CONSENT.		INTEGRATED OCEAN DRILLING PROGRAM TEXAS A&M UNIVERSITY 1000 DISCOVERY DRIVE COLLEGE STATION, TX 77845			
.X ± .030 .XX ± .010 .XXX ± .005		SHEET 1 OF 1		TITLE CLAMP BODY "B" -- MDHDS LIFTING CLAMP			
ANGLES ± .5° BREAK EDGES .015 X 45° MIN		SCALE 1:1		SYSTEM MDHDS		ASSEMBLY 172969-403	
FINISH 125/ .010		APPROVED TP		CHECKED TP		SIZE P/N C 172969-405	
ALL DIMS ARE IN INCHES UNLESS OTHERWISE NOTED.		DATE 8/26/11		REV. 0			